



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	420	1889	CRANKSHAFT	1,1	SERIAL 00000000-02019667	
1	420	2742	CRANKSHAFT	,1,1	SERIAL 02019668-09999999	
2	28	30250	KEY, FLYWHEEL DRIVE	1,1	SERIAL 00000000-02019667	
2	28	45554	KEY, FLYWHEEL DRIVE	,1,1	SERIAL 02019668-09999999	
3	531	1884A 2	CENTER MAIN BEARING ASSEMBLY	2,2,2		
4	17	20032	DOWEL PIN, CENTER MAIN BEARING	4,4,4		
5	29	26114	BEARING, NEEDLE - OUTER RACE	112,112		
6		26113	RACE, OUTER (PAIR)	2,2,2		
7	53	26933	RING, SNAP - OUTER RACE	2,2,2		
8	17	31245	DOWEL PIN, STEPPED	2,2,2		
9	10	22968	SCREW, CENTER MAIN BEARING	4,4,4		
10	11	46887	NUT, BEARING CLAMPING SCREW	4,4,4		
11	553	2492A 2	MAIN BEARING ASSEMBLY, VALVE	3,3		
12	17	20032	DOWEL PIN, MAIN BEARING	30,30		
13	10	25313	SCREW, MAIN BEARING CLAMPING	6,6		
14	11	29469	NUT, MAIN BEARING CLAMPING	6,6		
11	553	2789A 2	MAIN BEARING ASSEMBLY, VALVE	,3		
12	17	20032	DOWEL PIN, MAIN BEARING	,,30		
13	10	45775	SCREW, MAIN BEARING CLAMPING	,,6		
14	11	45774	NUT, MAIN BEARING CLAMPING	,,6		
15	34	30303A 1	REED SET, MATCHED - MAIN BEARING	3,3		
15	34	20888A 1	REED SET, MATCHED - MAIN BEARING	,,3		
16	34	20053	REED STOP, MAIN BEARING REED	12,12,1		
17	10	29465	SCREW, REED STOP MOUNTING	12,12,1		
18	11	29469	NUT, REED STOP MOUNTING SCREW	12,12,1		
19	732	2045A 4	PISTON AND PISTON PIN ASSEMBLY	6,,		
19	732	2735A 4	PISTON AND PISTON PIN ASSEMBLY	,,6		
20	40	32118	LOCK RING, PISTON PIN	12,12,		
19	732	2775A 4	PISTON AND PISTON PIN ASSEMBLY	,,6		
20	40	45740	LOCK RING, PISTON PIN	,,12		
21	39	32921A12	RING, PISTON (5/64" THICK)	12,,		
21	39	45155A12	RING, PISTON (1/16" THICK)	,,18,18		
22	611	1885A 4	CONNECTING ROD AND CAP ASSEMBLY	6,6,		
23	10	20060	SCREW, CONNECTING ROD	12,12,		
24	11	20061	NUT, CONNECTING ROD SCREW	12,12,		
25	29	38586	BEARING, NEEDLE - CRANKPIN	192,192		
26	29	39656	BEARING, NEEDLE - PISTON PIN	150,150		
27	12	29681	WASHER, NEEDLE LOCATING	12,12,		
22	617	2768A 2	CONNECTING ROD AND CAP ASSEMBLY	,,6		
23	10	45739	SCREW, CONNECTING ROD	,,12		
24	11	20061	NUT, CONNECTING ROD SCREW	,,12		